

AMENDMENTS TO THE CLAIMS

Please CANCEL claim 43 without prejudice or disclaimer.

This listing of claims will replace all prior versions, and listings, of claims in this application:

Listing of Claims

1. – 17. (Canceled).

18. (Previously presented) A paper machine for producing a gravure-printable paper web from a fibrous stock suspension, comprising:

a wire section;

a pressing section comprising a tandem press composed of two shoe press rolls and counter rolls, and an additional third press;

a drying section;

a coating color supply;

a film press having at least one film roll structured and arranged to apply a coating color supplied by the coating color supply;

a calender arranged downstream of the film press in a web travel direction; and

a winding unit structured and arranged for winding up the gravure-printable paper web,

wherein the coating color has a solids proportion of less than 65% measured in percent by mass.

19. (Previously Presented) The paper machine of claim 18, wherein the wire section comprises a twin-wire section having a gap former.

20. *(Previously Presented)* The paper machine of claim 18, further comprising a predryer section structured for pre-drying the paper web arranged upstream of the drying section.

21. *(Previously Presented)* The paper machine of claim 18, further comprising a smoothing unit arranged upstream of the film press.

22. *(Previously Presented)* The paper machine of claim 18, further comprising a float dryer arranged between the film press and the calender.

23. *(Previously Presented)* The paper machine of claim 22, wherein the float dryer comprises a thermal radiation generator.

24. *(Previously Presented)* The paper machine of claim 18, wherein at least one of the wire section and the pressing section comprises fabrics having fine clothing.

25. *(Previously Presented)* The paper machine of claim 24, wherein the fabrics comprise felt clothing having a fiber weight of less than 7 dtex.

26. *(Canceled)*.

27. *(Previously Presented)* The paper machine of claim 18, wherein the additional third press comprises an offset press.

28. (*Previously Presented*) The paper machine of claim 18, wherein the film press is structured and arranged to operate with a coating color having a binder system comprising starch.

29. (*Canceled*).

30. (*Previously Presented*) The paper machine of claim 18, wherein the solids proportion is less than 58% measured in percent by mass.

31. (*Previously Presented*) The paper machine of claim 28, further comprising a metering rod on the at least one film roll, wherein the coating color is metered by the metering rod.

32. (*Previously Presented*) The paper machine of claim 31, wherein the metering rod has a diameter of more than 20 mm.

33. (*Previously Presented*) The paper machine of claim 32, wherein the diameter is more than 24 mm.

34. (*Previously Presented*) The paper machine of claim 31, wherein a rotational speed of the metering rod is more than 200 revolutions per minute.

35. (*Previously Presented*) The paper machine of claim 34, wherein the rotational speed of the metering rod is more than 250 revolutions per minute.

36. (*Previously Presented*) The paper machine of claim 18, wherein the at least one film roll has a diameter of more than 1500 mm.

37. (*Previously Presented*) The paper machine of claim 18, further comprising a nozzle moistener structured for moistening the paper web and arranged upstream of the calender at a distance of less than 1 second, based on a speed of the paper web.

38. (*Previously Presented*) The paper machine of claim 37, wherein the distance is less than 0.6 seconds, based on the speed of the paper web.

Claims 39. – 43. (*Canceled*).